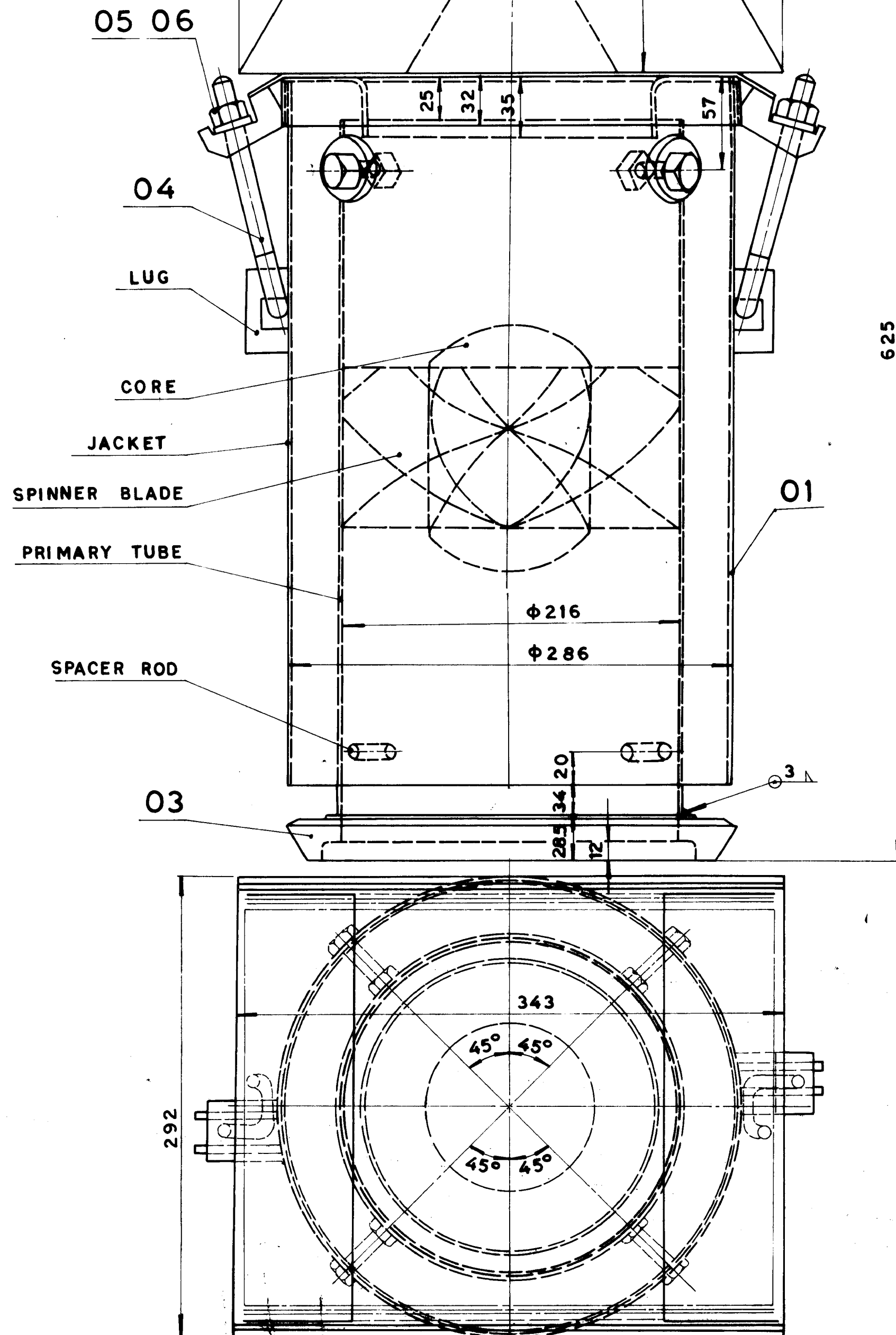


FIRST ANGLE PROJECTION ALL DIMENSIONS IN MILLIMETRES)

0203-1019

DRAWING NO.



NOTE

- ALL MATERIALS TO CONFORM TO CARBON STEEL.
- THE TURBO SEPARATOR SHALL NOT BE PAINTED; INSTEAD A COAT OF VARNISH SHALL BE APPLIED ON ALL SURFACES.
- TYPICAL APPLICATIONS NATURAL CIRCULATION UTILITY BOILER DRUMS.
- MARK THE ASSY BPS CODE AND MATL CODE.
- ITEM 04 IS NOT IN THE RATIONALISED LIST. IT CAN BE DRAWN FROM NONMOVING OF THIS ITEM.

VARIANT NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO./BPS CODE	ITEM NO.	MATL CODE	A	UNIT	UNIT WT	QTY	GS	ZONE
	06	NUT HEX B4 M12		413 04 12000		413 04 00012			0017		F	C
	05	WASHER PL. 6		4 03 000 00007		-			0040		F	7
	04	BOLT HOOK B4-M12		412 36 12160		412 36 12160			0200		E	7
	03	UPPER SUPPORT (216mm)		4 03 000 00006		-			7000		C	7
	02	SECONDARY SEPARATOR (216mm)		0 03 000 00002		SUB. ASSY			17420		F	7
	01	PRIMARY SEPARATOR ASSY (216mm)		1 03 000 00002		SUB. ASSY.			21462		D	5
	01	TURBO SEPRTR ASSY 216 mm		6101 3020 20		94 272 003			48396		B	

MP 800000

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

DRUM INTERNAL

REV DATE 15-11-84
04 15-11-84
F-6 DIMENSION 343 SHOWN.



Bharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014

STD NAME S. K. SIGN S. K. DATE 18.04.83
CHD R. SRINI VASAN
APPD S.V. 18.4.83

REV 03 DATE 18.04.83
ZONE
RETRACED. ITEM No. 01, 02, 03, 04, 05 WT. CHANGED.

DEPT SS
CODE 850

GRADE OF UNTO. DIM /M/

SCALE NTS

WEIGHT (kg) 46.396

REF TO ASSY / OLD DRG 6101-3020-02/D-19
ITEM NO. 04

TURBO SEPARATOR ASSY
216 MM

CARD CODE U 01
DRAWING NO. 6101-3020
REV 04